## **Data Sheet**

32-1060 REV 0419

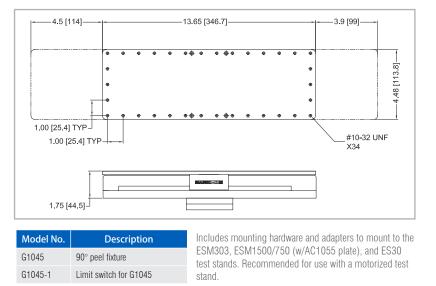
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### 90° peel fixture

For testing adhesive strength. Maintains a 90° angle between the table and direction of pull. Optional limit switch stops travel on a motorized test stand, preventing cable breakage. Maximum load of 5 lbF [25 N].





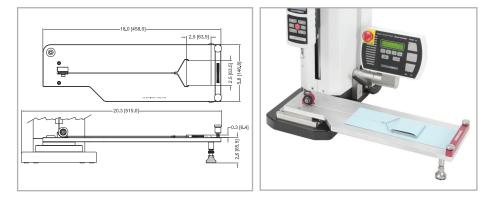


## **Coefficient of friction fixture**

For determining friction properties of paper, film, and other thin flexible materials. Conforms to ASTM D1894 and other relevant standards. Includes work table, 200 g sled, cable, and low-friction pulley. Static and kinetic coefficients can be measured using the M5-2-COF gauge.

Model No.	Description
G1086	Coefficient of friction fixture

Includes mounting hardware and adapters to mount to the ESM303 test stand. Recommended for use with a motorized test stand.





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# Grips & Attachments

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#### Score bending fixture

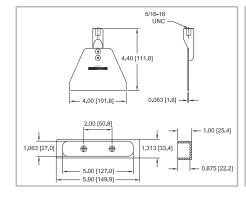
Used to produce a 90° bend in fiber board materials and plastics to conform to TAPPI standard T829. Set of upper and lower dies.

Model	Capacity	Weight
No.	lbF [N]	lb [kg]
G1071	50 [250]	Upper die: 0.15 [0.67] Lower die: 0.30 [0.14]

Upper die includes a 5/16-18M to #10-32F thread adapter and #10-32 M/M stud with jam nuts.

Lower die includes mounting hardware for the following test stands: ESM303, ESM1500/750 (w/AC1055 plate), ES30, TSC1000, TSF, ES10/ES20 (w/AC1060 plate).

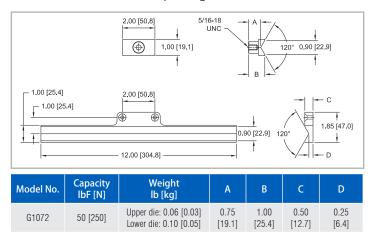
Recommended for use with a motorized test stand.





## **Opening force fixture**

Used to determine the opening force of flat folded cartons along score lines. Set of upper and lower dies.





Upper die includes a 5/16-18M to #10-32F thread adapter and #10-32 M/M stud with jam nuts.

Lower die includes mounting hardware for the following test stands: ESM303, ESM1500/750 (w/AC1055 plate), ES30, TSC1000, TSF, ES10/ES20 (w/AC1060 plate). Recommended for use with a motorized test stand.

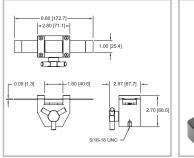
## Loop tack fixture

Designed for tack force testing of pressure-sensitive adhesives, in conformance with ASTM D6195 and related standards. A looped sample is loaded onto the test strip, and the closed end of the loop is secured by an upper grip (not included - suggested model: G1008, pictured below). The test strip may be indexed in three positions, allowing for three tests to be performed between cleaning cycles.

Model No.	Capacity	Weight*	Test strip
	IbF [N]	lb [kg]	material
G1098	100	1.10	T304 SS,
	[500]	[0.5]	per ASTM A666

\* Including one test strip

Includes a 5/16-18 M/M stud with jam nuts.







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